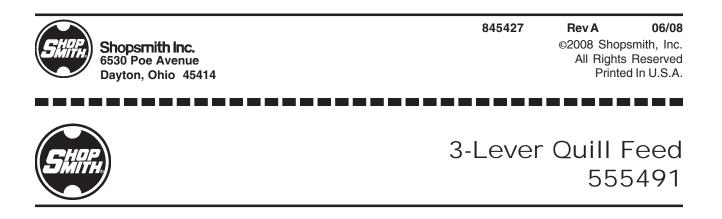


Assembly Instructions

- 1. Screw all three levers into the round hub. Two of the three levers will tighten down, without coming through into the center hole.
- 2. The third lever will go completely through the round hub to engage into the pinion shaft. This hole will be identified by a recessed area.
- 3. Place handle on pinion shaft and tighten prior to operation.

 Replacement Parts:
 516363 - Lever

 516264 - Hub



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